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SCREENS UNDER 8’

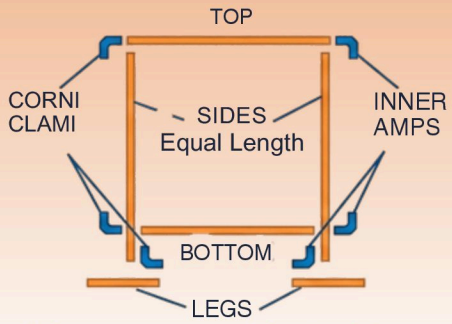
INSTALLATION DIRECTIONS

IMPORTANT

Carefully check the carton(s) for any damage. If you find damage, contact the shipping company right away.

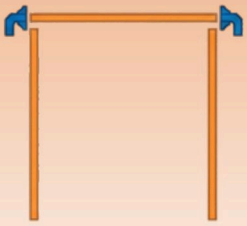
PLEASE READ ALL INSTRUCTIONS BEFORE STARTING THE INSTALLATION.

START HERE



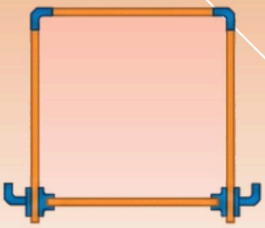
For all frames up to 8 feet wide, the frame consists of pieces of ***square tubing*** and ***6 corner clamps***. The two pieces of tubing that are the same length are the ***sides.*** Among the remaining pieces, the longest one is the ***top***, and the shorter piece referred to as ***bottom***, which fits inside the two side pieces. The final two pieces are the ***legs***.

STEP 1



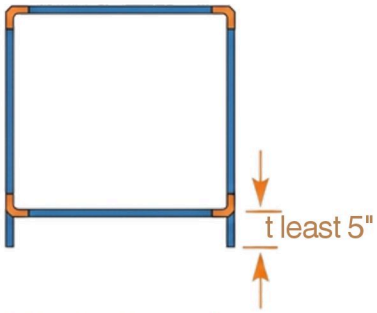
On a flat work surface, arrange the two side pieces and the top piece in the configuration shown in the diagram above. Attach corner clamps at both corners, positioning the top piece so that it rests on top of the side pieces (refer to DETAIL 1). Then, tighten the wing nuts on the corner clamps.

STEP 2



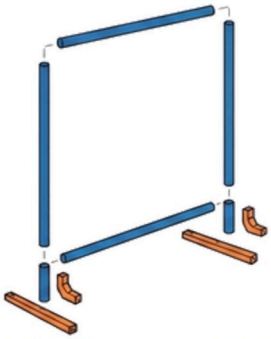
Temporarily secure the bottom piece using corner clamps, positioning it as shown in the diagram above (refer to DETAIL 2).

STEP 3



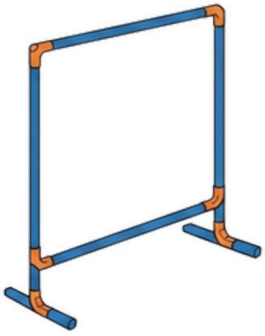
Adjust the bottom piece so that it is positioned at least 5 inches from the lower ends of the side pieces. Then, tighten the wing nuts on the corner clamps.

STEP 4

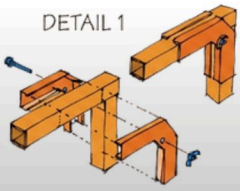


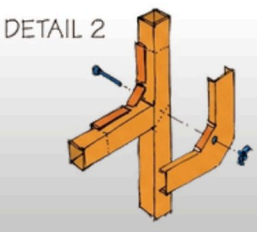
Set the frame upright. Align the side pieces so they are centered on the leg pieces, then attach them using the remaining two corner clamps, as shown in the diagram above (refer to DETAIL 3). Tighten the wing nuts on the corner clamps.

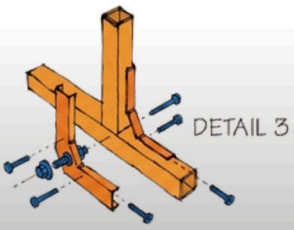
STEP 5



After the frame is fully assembled, the PVC screen must be attached.







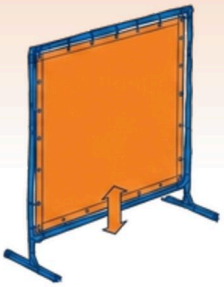
STEP 6



Hang the PVC screen inside the frame. Secure the screen to the top tubing by threading the provided plastic cable ties through the grommets and then over the tubing (refer to DETAIL 4). Attach the corners first, followed by the center, and finally the remaining grommets — but only on the top tubing.

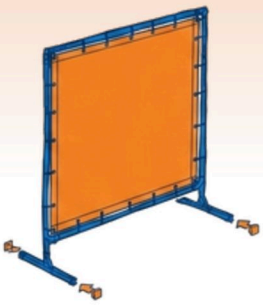
Note: Do not overtighten the cable ties. The screen should be able to float freely within the frame.

STEP 7



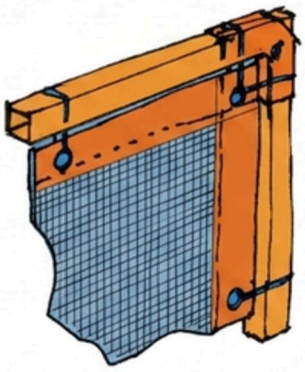
Adjust the screen from left to right if needed. Loosen the bottom corner clamps and move the bottom piece up or down so that the screen can float freely inside the frame. Then, retighten the wing nuts on the corner clamps. After that, secure all remaining grommets to the frame using cable ties.

STEP 8



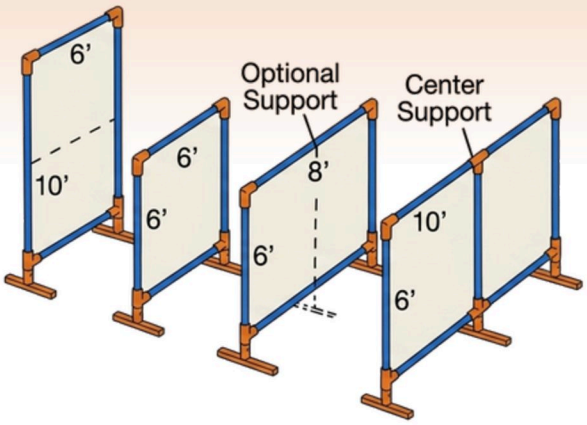
To finish the assembly, place the supplied plastic end caps over the ends of each leg.

DETAIL 4

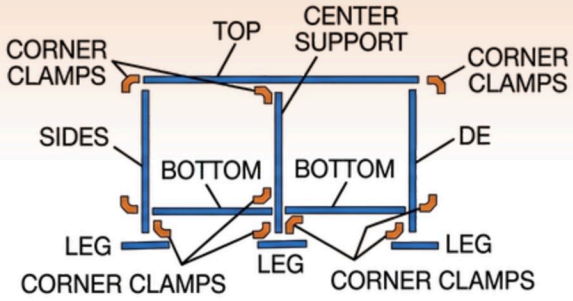


OPTIONAL EQUIPMENT AND REPLACEMENT PARTS

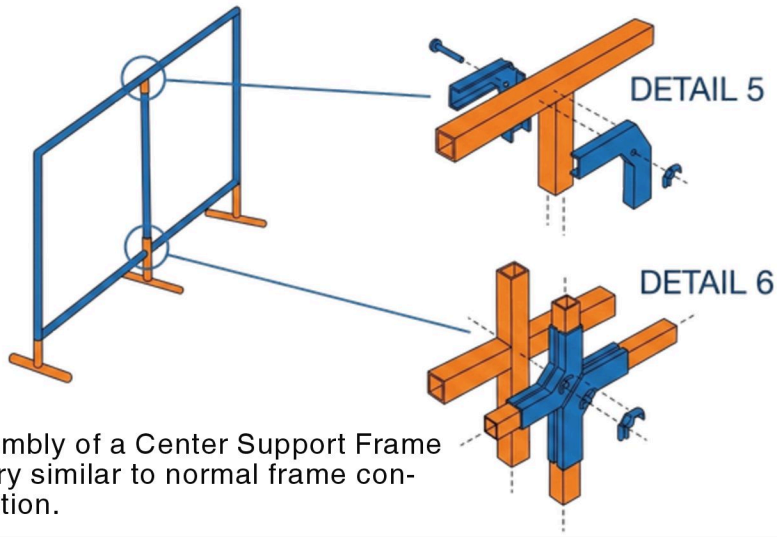
COMMON SIZE SCREENS



ASSEMBLY OF CENTER SUPPORT CONSTRUCTION



For frames wider than 8 feet, an additional center support is included. As a result, instead of the usual four pieces of tubing, the wider frame comes with six pieces. Three of these pieces will be the same length: they are the two SIDES and the CENTER SUPPORT. There will be one long piece for the TOP, and two shorter pieces for the BOTTOM. Additionally, there will be three LEGS and ten CORNER CLAMPS.



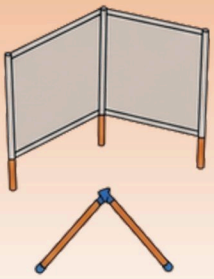
Assembly of a Center Support Frame is very similar to normal frame construction.

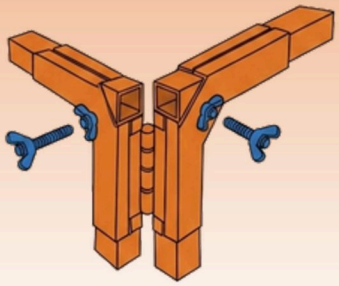
First, attach the top tube to the two side pieces (refer to DETAIL 1 on the reverse side) and to the center support (see DETAIL 5). The center support should be positioned in the middle of the top tube.

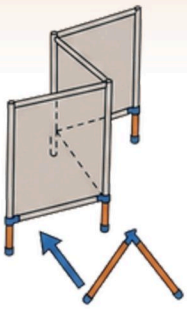
Second, attach the two bottom tubes to the side pieces (see DETAIL 2 on the reverse side) and to the center support (refer to DETAIL 6). The bottom tubes should be positioned at least 5 inches from the lower ends of the side tubes and the center tube.

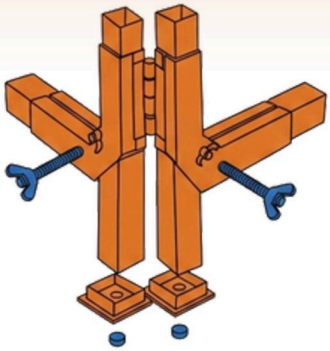
Third, stand the frame upright and attach the three legs as described in Step 4 (see reverse side).

Finally, attach the PVC screen following Steps 6, 7, and 8 (see reverse side). The only difference is that in Step 7, there are two bottom pieces to adjust instead of one.





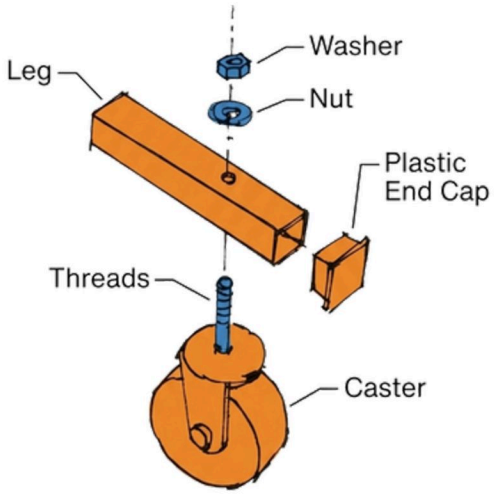


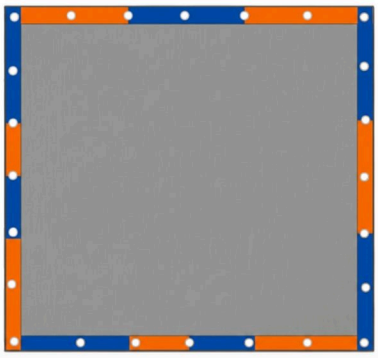




Hinged corner clamps are used when constructing multiple screens, as shown in the illustrations below. Note that the wing nuts should be positioned on the outside of each hinge. Additionally, the side tubes serve as the legs, and plastic caps are attached to the bottom of each tube.

Casters are mainly used to make moving single-frame screens more convenient. However, casters cannot be used for multiple-screen construction. To install a caster, simply insert its stem through the pre-drilled hole at the bottom of each leg, then secure it with a washer and nut. Once the casters are in place, attach the plastic end caps.





Here is a paraphrase of that text:

For Replacement Screens or Curtains:
Measure the outside dimensions of the old screen, as well as the spacing between the grommets.

Available Colors

Transparent:
- Yellow
- Orange
- Green
- Blue
- Gray

Opaque:
- Yellow
- Orange
- Green
- Blue
- Red
- Brown
- Black